



**SAFETY DATA SHEET**  
**Permabond MH072**

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name** Permabond MH072

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Identified uses** Adhesive. Sealant.

**1.3. Details of the supplier of the safety data sheet**

**Supplier** Permabond Engineering Adhesives Ltd.  
Wessex Way  
Colden Common  
Winchester  
Hampshire. SO21 1WP  
United Kingdom  
Tel: +44 (0)1962 711 661  
Fax: +44 (0)1962 711 662  
info.europe@permabond.com

**1.4. Emergency telephone number**

**Emergency telephone** UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

**SECTION 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification (EC 1272/2008)**

**Physical hazards** Not Classified

**Health hazards** Not Classified

**Environmental hazards** Not Classified

**2.2. Label elements**

**Hazard statements** EUH208 Contains tert-AMYL HYDROPEROXIDE. May produce an allergic reaction.

**Supplemental label information** EUH210 Safety data sheet available on request.

**2.3. Other hazards**

None under normal conditions.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Composition comments** None of the ingredients are required to be listed.

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation** Move the exposed person to fresh air. Get medical attention if any discomfort continues.

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<b>Ingestion</b>	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention.
<b>Skin contact</b>	Wash skin thoroughly with soap and water. Remove contaminated clothing. If symptoms develop, obtain medical attention
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>Skin contact</b>	Prolonged contact may cause redness, irritation and dry skin.
<b>Eye contact</b>	Prolonged and frequent contact may cause redness and irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	No specific recommendations. Treat symptomatically.
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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

<b>Suitable extinguishing media</b>	Extinguish with foam, carbon dioxide, dry powder or water fog.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

<b>Hazardous combustion products</b>	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds. Burning produces irritating, toxic and obnoxious fumes.
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### 5.3. Advice for firefighters

<b>Special protective equipment for firefighters</b>	Wear self contained breathing apparatus and protective clothing.
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## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Wear protective clothing as described in Section 8 of this safety data sheet.
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### 6.2. Environmental precautions

<b>Environmental precautions</b>	Avoid discharge into drains or watercourses or onto the ground.
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### 6.3. Methods and material for containment and cleaning up

<b>Methods for cleaning up</b>	Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.
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### 6.4. Reference to other sections

<b>Reference to other sections</b>	For personal protection, see Section 8. For waste disposal, see section 13.
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## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

<b>Usage precautions</b>	Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product.
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### 7.2. Conditions for safe storage, including any incompatibilities

<b>Storage precautions</b>	Store in closed original container at temperatures between 5°C and 25°C. Never return unused material to storage receptacle.
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### 7.3. Specific end use(s)

**Specific end use(s)** This product is not recommended for use in joints which will be in contact with either pure oxygen or steam.

**Usage description** Adhesive. Sealant.

## SECTION 8: Exposure Controls/personal protection

### 8.1. Control parameters

### 8.2. Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Normal (mechanical) room ventilation should be adequate for small volumes. For higher volume activities, or if needed for worker comfort, local mechanical exhaust should be provided.

#### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

#### Hand protection

Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

#### Other skin and body protection

Uniforms, coveralls, or a lab coat should be worn

#### Hygiene measures

Wash hands at the end of each work shift and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

#### Respiratory protection

Not normally required.

## SECTION 9: Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Colour</b>	Yellow.
<b>Odour</b>	Acrylic
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not determined.
<b>Melting point</b>	Not determined.
<b>Initial boiling point and range</b>	Not determined.
<b>Flash point</b>	>100°C
<b>Evaporation rate</b>	Not determined.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.

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<b>Relative density</b>	1.1
<b>Solubility(ies)</b>	Insoluble in water. Miscible with the following materials: Organic solvents.
<b>Partition coefficient</b>	Not determined.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not determined.
<b>Viscosity</b>	≈65000 mPa s @ 23°C
<b>Explosive properties</b>	Not applicable.
<b>Oxidising properties</b>	Not applicable.
<b>9.2. Other information</b>	
<b>Other information</b>	Not relevant.

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

**Reactivity** The following materials may react with the product: Strong oxidising agents.

#### 10.2. Chemical stability

**Stability** Stable at normal ambient temperatures and when used as recommended.

#### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** There are no known reactivity hazards associated with this product.

#### 10.4. Conditions to avoid

**Conditions to avoid** Avoid the absence of air, and metal contamination.

#### 10.5. Incompatible materials

**Materials to avoid** Metals and their salts. Free radical initiators.

#### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

**Toxicological effects** The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.

#### Aspiration hazard

**Aspiration hazard** None under normal conditions.

#### Inhalation

Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature.

#### Ingestion

No harmful effects expected from quantities likely to be ingested by accident.

#### Skin contact

Prolonged and frequent contact may cause redness and irritation.

#### Eye contact

May cause temporary eye irritation.

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### SECTION 12: Ecological Information

**Ecotoxicity** Not regarded as dangerous for the environment.

#### 12.1. Toxicity

**Toxicity** No data available.

#### 12.2. Persistence and degradability

**Persistence and degradability** No data available.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

**Partition coefficient** Not determined.

#### 12.4. Mobility in soil

**Mobility** No data available. The product is insoluble in water.

#### 12.5. Results of PBT and vPvB assessment

**Results of PBT and vPvB assessment** This product does not contain any substances classified as PBT or vPvB.

#### 12.6. Other adverse effects

**Other adverse effects** None known.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**General information** Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**Waste class** 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

### SECTION 14: Transport information

**General** The product is not classified as dangerous for carriage.

#### 14.1. UN number

Not applicable.

#### 14.2. UN proper shipping name

Not applicable.

#### 14.3. Transport hazard class(es)

Not applicable.

#### 14.4. Packing group

Not applicable.

#### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**  
No.

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### 14.6. Special precautions for user

Not relevant.

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not relevant.

Annex II of MARPOL 73/78  
and the IBC Code

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>National regulations</b>	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
<b>EU legislation</b>	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).
<b>Guidance</b>	Workplace Exposure Limits EH40. CHIP for everyone HSG228. Approved Classification and Labelling Guide (Sixth edition) L131. Safety Data Sheets for Substances and Preparations.

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

## SECTION 16: Other information

<b>Revision date</b>	15/07/2016
<b>Revision</b>	1
<b>Hazard statements in full</b>	EUH208 Contains tert-AMYL HYDROPEROXIDE. May produce an allergic reaction.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.