



### RAKOLL PUS 3700

<b>Application</b>	Moisture curing polyurethane hot melt adhesive for wood, metal and plastics assembly.												
<b>Properties</b>	Long open time and fast build up adhesive. Contains a UV lightener which allows to detect adhesive application												
<b>Technical Data</b>	<table border="1"> <tr> <td>Base:</td> <td>Isocyanate based prepolymer</td> </tr> <tr> <td>Appearance:</td> <td>White cream solid</td> </tr> <tr> <td>Viscosity</td> <td></td> </tr> <tr> <td>130 °C</td> <td>ca. 16 800 mPas</td> </tr> <tr> <td>140°C</td> <td>ca. 11 800 mPas</td> </tr> <tr> <td>150°C</td> <td>ca. 6 600 mPas</td> </tr> </table>	Base:	Isocyanate based prepolymer	Appearance:	White cream solid	Viscosity		130 °C	ca. 16 800 mPas	140°C	ca. 11 800 mPas	150°C	ca. 6 600 mPas
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<b>Instructions for use</b>	<p>Extrusion application  Application temperature: ca 130 to 150°C  Open time: ca. 5 minutes according to application condition (temperature, mileage, film, bead...)  Setting time: Substrates can be further processed after few minutes*. Full curing is achieved within 7 days*.</p> <p>* depending on the temperature and relative humidity</p>												
<b>Health&amp;Security</b>	Please check the material safety data sheet product												
<b>Cleaning</b>	<b>Extrusion, slot nozzle applicators</b> Once ready for cleanup, remove the adhesive feed source from the pump station or slot die and pump the entire adhesive out of the pump stand and applicator head. Then introduce swift@clean 9300 and purge until the blue colour from the purge is evident. Continue to extrude material until no adhesive remains. Once complete, shut down the machine and restart at your convenience. Upon re-start make sure that the entire blue colour from the purge is gone in order to insure pure adhesive flow onto your substrates.												
<b>Others</b>	<p>Packaging:  18 kg metal drums of 280 mm diameter with full opening and inliner.  200 kg metal drums of 571 mm diameter with full opening and inliner.</p> <p>Shelf life: 6 months in its original sealed container, in a dry warehouse, at ambient temperature, typically 10°C to 30°C.</p> <p>Additional technical information is available upon request.  Any change in operating conditions or substrates should be notified. The customer should consult with our technical department before any change.</p>												

**Our Focus is Clear. Perfecting Adhesives.**

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