



## TECHNICAL DATA SHEET

# Swift®col 9044 Red TF

**Type of Adhesive** Solvent based adhesive.

**Product Benefits** Adhesion with Swift<sup>®</sup>col 9044 Red is characterised by good

thermal resistance which is approximately 100°C, depending on

mechanical stress.

**Typical Applications** Swift<sup>®</sup>col 9044 Red TF is used for bonding thermally malleable

plastic laminate in postforming and hard PVC film using vacuum deep drawing. The adhesive may additionally be used for bonding laminate sheeting, plastic film and sheeting including sheet metal

to wood, wood-based materials and hard foams (with the

exception of polystyrene foam). Working is by a curtain coating machine or by spray. Swift<sup>®</sup>col 9044 Red TF is also suitable for

the bonding of sports mats.

**Suitable substrates** Plastic, metal and wood based materials and hard foams.

#### **Typical Properties**

Property	Value
Base	Polychloroprene
Colour	Red
Viscosity	(Brookfield) Ca. 300 mPas*
Density	Ca. 0,83 g/cm <sup>3</sup>
Shelf life	12 months

Last Updated: 12/9/2014





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**Application** Application method: Curtain coater or spraying

**Instructions** Coverage: 180 - 200 g/m2

<u>Drying time</u>: 2 − 5 minutes by spray application 5 − 20 minutes

by curtain coating application Contact life: 40 – 50 minutes

Cleaning Instructions Please contact your local Sales Office for available cleaning

solutions.

Typical Packaging Please contact your local Sales Office for available packaging

options.

**Storage Conditions** In original sealed packaging protected from sun, dust, moisture

and high temperatures. Clean and dry conditions below 10°C.

**Disposal Advice** Please refer to the MSDS for disposal instructions.

**Safety Advice** Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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